

ORD 7019



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648.4702

Job Sheet 182446



Part No: 648.4702

Job Qty: 1 ea

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Jesse White

Type: SOLD

Description:

Note: O&OPM-C3 REV.4 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Stores/Pkg-1		17.11
110	Small Fab	1 pcs	8/27/18	8/27/18	0.00	1.00	Small Fab-9		JAS
120	QC	1 pcs	8/27/18	8/27/18	0.00	0.00	QC4		38
130	Packaging	1 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		27.11
135	DC	1 pcs	8/27/18	8/27/18	0.00	0.00	DC		27.11
140	QC21-FG	1 Ea	8/27/18	8/27/18	0.00	0.00	QC21		27.11

Part Op 110 - Pick kit

Descriptions: 130 - Identify and pack for shipping as per PPP 648.4702

135 - Photocopy bluefile & type labels per PPP 648.7402

GA196 21 3-89



Container No: S114650



Part: 648.4702

Job No: 182446

Serial No/Batch: S114650

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 09/28/18

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw —	2 Ea (2 ea)	90-Start up Operation	5058750
188-FSCS-832-5/8	Clock Spring Cover Screw —	4 Ea (4 ea)	90-Start up Operation	5058763
600.1300-A	Label	1 Ea (1 ea)	90-Start up Operation	
600.1313 P	C3 Warning Label —	1 Ea (1 ea)	90-Start up Operation	5029483
AN4-16A	Bolt —	3 Ea (3 ea)	90-Start up Operation	5092287
C2-14-2	Label Rivets —	2 Ea (2 ea)	90-Start up Operation	5040661
C2-3-1	Latch Shaft Du Bearing —	2 pcs (2 ea)	90-Start up Operation	5093406
C2-3-2-1	Roller Pin Retaining Ring —	2 Ea (2 ea)	90-Start up Operation	5056845
C2-3-3-1	Latch Roller DU Bearing —	1 Ea (1 ea)	90-Start up Operation	5096109
C2-3-5	Spacer, Teflon —	2 Ea (2 ea)	90-Start up Operation	5058758
C2-3-8	Actuator Shaft Bushing —	2 Ea (2 ea)	90-Start up Operation	5079664
C3-10-2	Lock Spring —	1 Ea (1 ea)	90-Start up Operation	5078462
C3-12-1	Lock Bushing —	2 Ea (2 ea)	90-Start up Operation	5094891
C3-12-6	Lock Roller Pin Circlip —	2 Ea (2 ea)	90-Start up Operation	5072853
C3-13-1 P	Keeper Bushing —	2 pcs (2 ea)	90-Start up Operation	5029270
C3-13-5 P	Spring, Keeper —	1 pcs (1 ea)	90-Start up Operation	5029273
C3-3-4-1	Ring, Retaining —	4 pcs (4 ea)	90-Start up Operation	5079589
C3-3-9 P	Actuator Spring —	1 pcs (1 ea)	90-Start up Operation	5029280
C3-4-1 -PO	Load Beam Bushing —	2 Ea (2 ea)	90-Start up Operation	5075380
C3-7-1	Load Beam Bumper —	1 Ea (1 ea)	90-Start up Operation	5100147
C3-7-2	Lock Bumper —	2 Ea (2 ea)	90-Start up Operation	5110988
C3-8-4	Solenoid Cover Gasket —	1 Ea (1 ea)	90-Start up Operation	5079782
NAS1149F0463P	Washer —	8 Ea (8 ea)	90-Start up Operation	5056461
MS21044N4	Nut, Self-Locking —	4 Ea (4 ea)	90-Start up Operation	5061119
AN4-17A	Bolt —	1 Ea (1 ea)	90-Start up Operation	5036469 5106972
MS21083N3	Nut —	2 Ea (2 ea)	90-Start up Operation	5082287 5036469
NAS1149F0332P	Washer —	2 Ea (2 ea)	90-Start up Operation	5080297
MS35266-63	Solenoid Cover Screw —	1 Ea (1 ea)	90-Start up Operation	5075329
NAS1149F0363P	Washer —	1 Ea (1 ea)	90-Start up Operation	5027738
AN6-15A	Bolt —	1 Ea (1 ea)	90-Start up Operation	5076004
MS21083N6	Nut —	1 Ea (1 ea)	90-Start up Operation	5036359
NAS1149F0632P	Washer —	2 Ea (2 ea)	90-Start up Operation	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-1/4	2	113	0
	188-FSCS-832-5/8	4	88	0
	600.1309-A	1	0	0
	600.1313	1	0	0
	AN4-16A	3	658	0
	AN4-17A	1	287	0
	AN6-15A	1	33	0
	C2-14-2	2	256	0
	C2-3-1	2	76	0
	C2-3-2-1	2	34	0
	C2-3-3-1	1	22	0
	C2-3-5	2	42	0
	C2-3-8	2	40	0
	C3-10-2	1	22	0
	C3-12-1	2	35	0
	C3-12-6	2	87	0
	C3-13-1	2	44	0
	C3-13-5	1	49	0
	C3-3-4-1	4	232	0
	C3-3-9	1	47	0
	C3-4-1	2	46	0
	C3-7-1	1	17	0
	C3-7-2	2	16	0
	C3-8-4	1	11	0
	MS21044N4	4	128	0
	MS21083N3	2	273	0
	MS21083N6	1	157	0
	MS35266-63	1	55	0
	NAS1149F0332P	2	1,735	0
	NAS1149F0363P	1	622	0
	NAS1149F0463P	8	1,109	0
	NAS1149F0632P	2	492	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 10:21 AM dart.white.jesse